

Work Order ID 57280

March 31, 2010 12:47:59 PM



Page 1

Item ID: D3832-1

Revision ID:

Item Name: Mesh (Base)

Start Date: 31/03/2010 Start Qty: 3.00

Required Date: 05/04/2010 Req'd Qty: 3.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 10-3-31

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100



Shear

Shear

SHEAR

0.00

Memo

1- cut mesh to size as per dwg D3832

0.00

SAD

10-04-12

3

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

SAD

(x3)

120



Packaging

Packaging

Identify as per dwg & Stock Location: WA

0.00

Memo

0.00

SAD

10-04-12

(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Accept



Setup Start

Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/13

Ref 10-4-13

(3)

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Picklist Print

March 31, 2010 12:48:03 PM

Page 1

Work Order ID: 57280

Parent Item: D3832-1

Parent Item Name: Mesh (Base)

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			100	sf	793.3448	80.3741			

Warehouse

Location

Main Warehouse

MAT

Loc Qty

Loc Code

793.3448065	
111956	0.000017
112147	9.4736E-06
112949	19.84438
113205	0.0093
113497	0.1449
113555	378.0373
113904	75.3089
114212	320

SAD 10-04-12

80.3741

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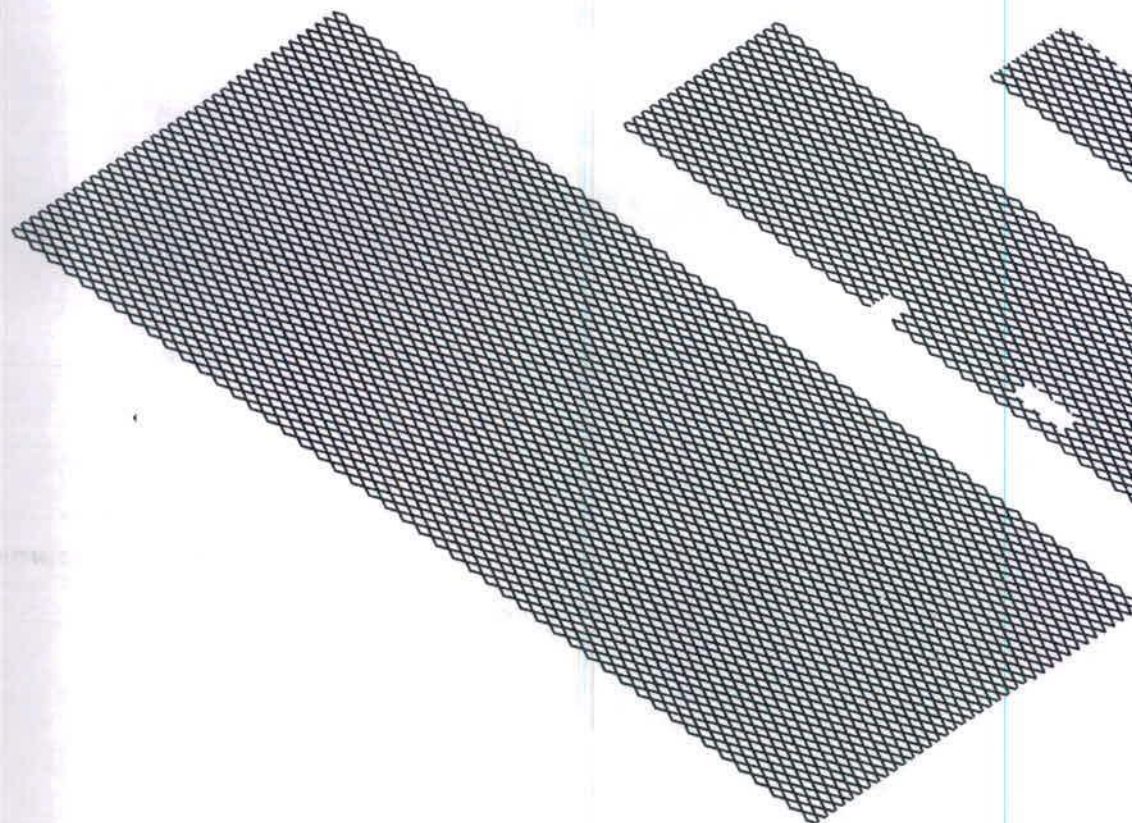
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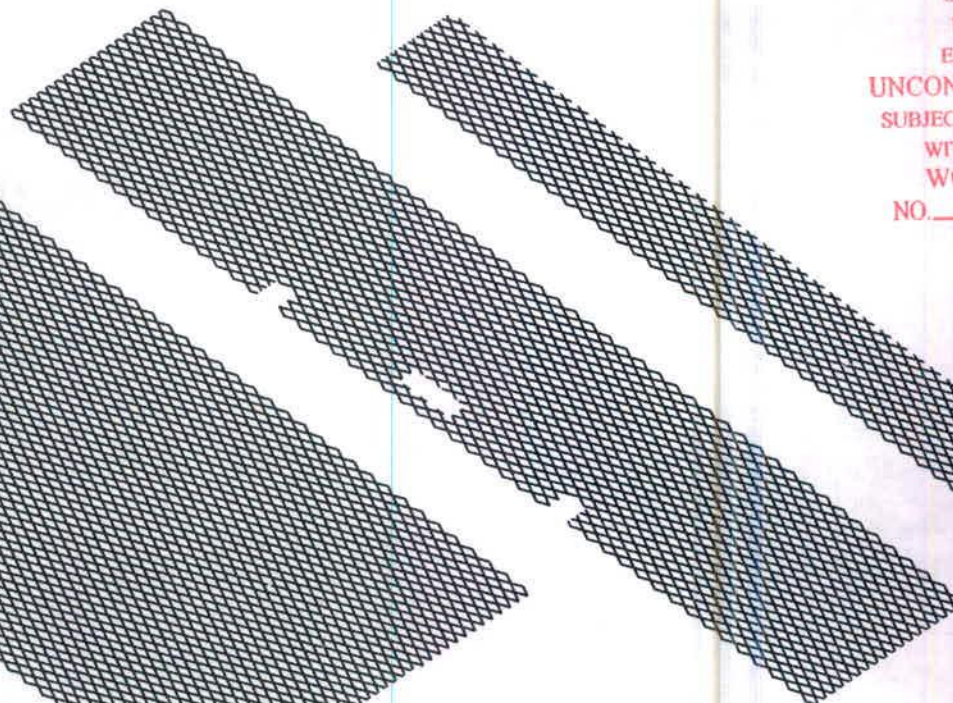
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WITHOUT NOTICE
WORK ORDER
NO. 57280

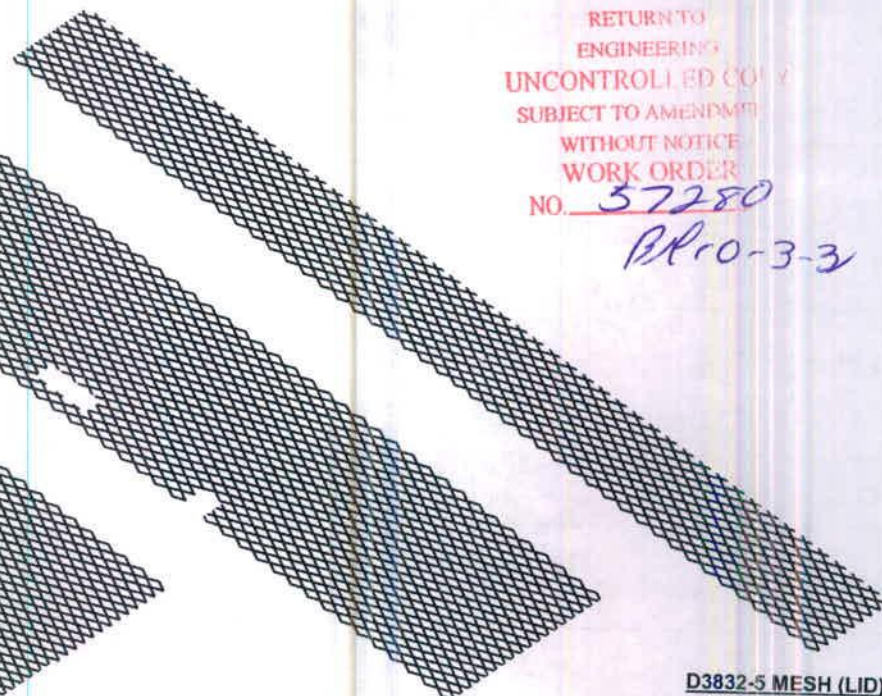
PR-0-3-3



D3832-1 MESH (BASE)



D3832-3 MESH (LID)



D3832-5 MESH (LID)

RELEASED
08/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D3832

REV. A
SHEET 1 OF 3

TITLE
MESH

SCALE
NTS

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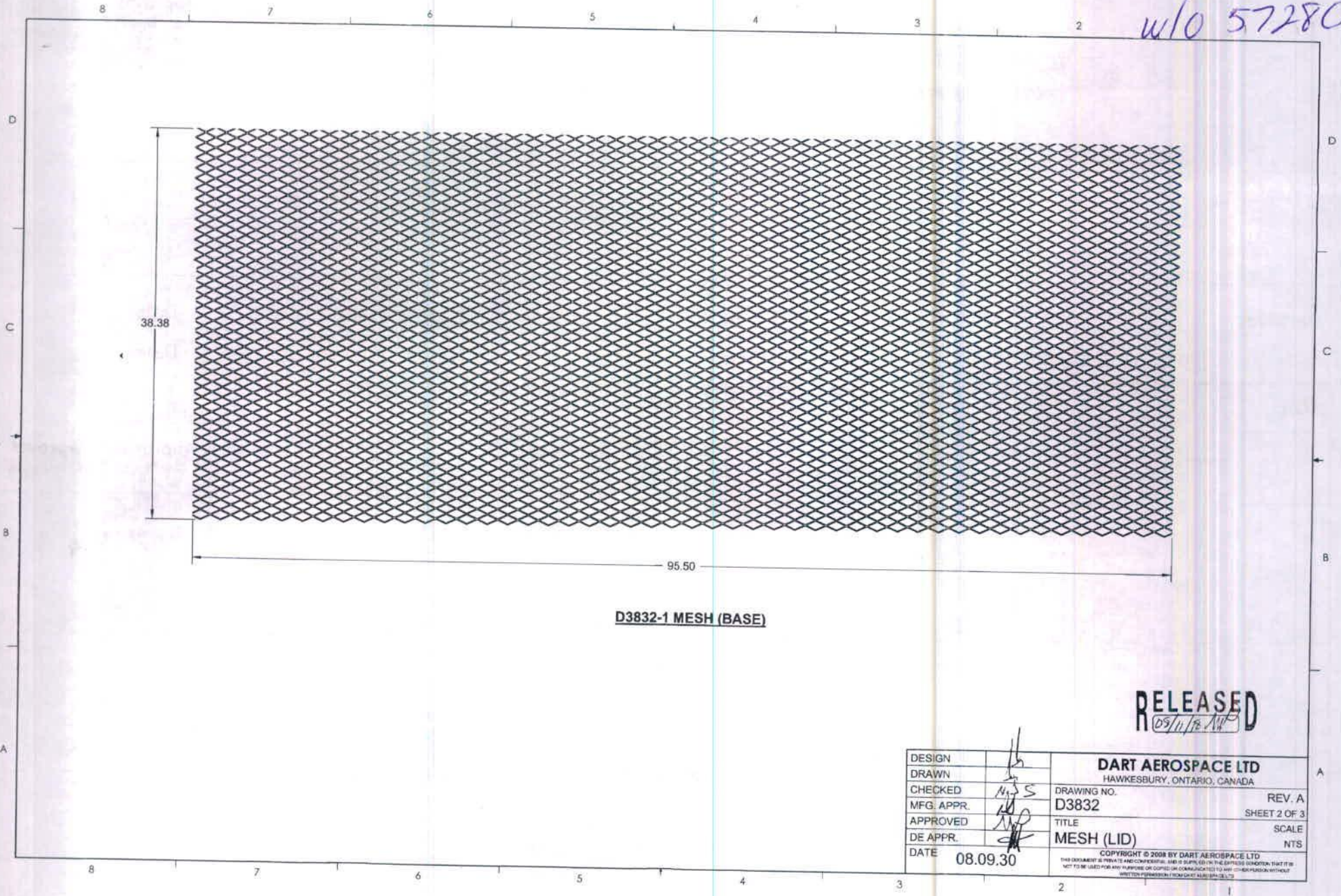
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w/o 57280



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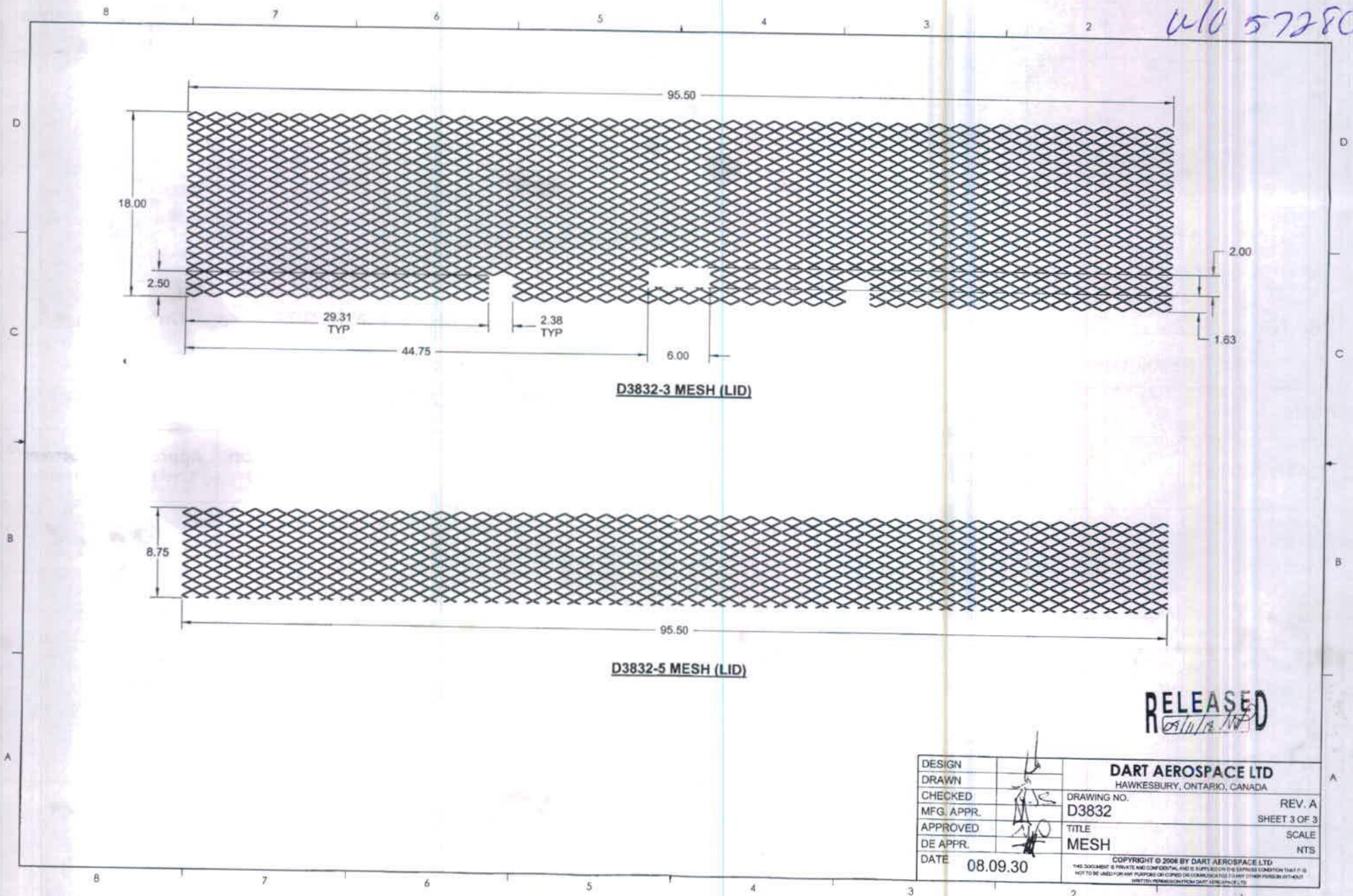
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